

17

TEST WEIGHTS

Weights yesterday and today

For centuries now, weight pieces have been used in scales for weighing procedures. This original purpose has now almost disappeared. Today, weights are used almost exclusively for adjusting and testing = calibration of electronic balances. They are now named "test weights" as this is their contemporary purpose.

Adjustment or calibration?

► **Adjusting** a balance means that you are intervening in the weighing system, to make sure that the display is set to show the correct nominal value. With ► **calibration** on the other hand, there is no intervention, you are testing whether the display is correct and documenting any deviation.

Testing, the right way!

The internationally valid OIML norm R111:2004 classifies test weights hierarchically in accuracy classes, where E1 is the most accurate and M3 is the least accurate weight class. With KERN you get the whole test weight range in all OIML accuracy classes E1, E2, F1, F2, M1, M2, M3.

As the test weight only becomes an ► **ISO 9000ff**-compliant test instrument when its accuracy has been proven, we offer the appropriate ► **DAkkS Calibration certificate** or verification certificate (in connection with a box) for all KERN test weights. For further details see chapter *DAkkS Calibration Service*.

KERN offers you the appropriate test weight package for your balance, consisting of the test weight, box and DAkkS-calibration certificate, as proof of its accuracy. The best prerequisite for a correct adjustment or checking of your scales.

► **See the glossary on page 223–225**

Classes of accuracy of test weights E, F, M and their general relation to the types of balances:

- E1 Test weights for customers who require a high degree of accuracy for the most demanding applications. For high-resolution balances with $d > 1,000,000$ Use recommended with DAkkS calibration certificate only.
- E2 Most accurate test weights for high resolution analytical balances of verification class I $\geq 100,000 e$
- F1 Test weights for analytical balances/precision balances for verification class I/II $\leq 100,000 e$
- F2 Test weights for precision balances of verification class II $\leq 30,000 e$
- M1 Test weights for industrial and commercial scales of verification class III $\leq 10,000 e$

The appropriate test weight for your new KERN balance can also be found directly in the accessories of the balance in our webshop.

KERN DAkkS delivery times & shipping type

DAkkS standard service Class E2 – M3

Total weight ≤ 30 kg
(gross weight,
incl. packaging)

Total weight > 30 kg
(gross weight,
incl. packaging)



DAkkS standard service Class E1,
1 mg – 500 mg and recalibration 1 g – 10 kg with a known volume



Class E1, ≥ 1 g, incl. volume determination
(new weights)



Special weights, Newton weights, heavy duty weights, weight carriers,
containers for individual weight sets etc.

on request

Just lean back – we have just the right test weight for your measuring device

KERN offers you a large range of OIML test weights, which you can use at any time to quickly and reliably check your balance, force-measuring device, etc.. From milligram weights to tonne weights, from the classic OIML design to special weights which are specifically manufactured to your specifications, we can offer you just the right test weight, and naturally the weights have the relevant DAkkS calibration certificate or factory calibration certificate.

On the following pages you will see a selection of standard test weights for OIML error limit classes E1, E2, F1, F2, M1, M2, M3.

We will be happy to manufacture special (large) weights, weight containers, Newton weights or weights with special weight values for you on request. Our test weights product specialist will be happy to give you expert, comprehensive advice.

Note: In our webshop you can conveniently select test weights for your scale that have been calculated and matched to your accuracy requirements and intended use – with or without calibration. We will be happy to determine the minimum sample quantity according to USP Chapter <41> and recommend a KERN Safety Set especially designed for your scale.



Marking – never lose track again!

With the large variety of test equipment used then it is essential that they are identified accurately. We can help you with this and mark your test weights according to your ideas by etching or with impact numbers. Whether it's letters, numbers, your logo, barcodes or something else – it's your choice. Our product specialist "Test weights" will gladly help you with any questions about this service, prices, etc.

PREMIUM⁺ TEST WEIGHTS

Note: Our highly-accurate OIML test weights are also available as **PREMIUM⁺ test weights** for that extra level of safety. Thanks to the most modern manufacturing technology, these test weights can also be adjusted within the specified error limit classes (= tolerances).

I.e. this means that these **PREMIUM⁺ test weights** have a significantly longer service life, thanks this guaranteed positive tolerance. This is of particular benefit with intensive use of the test weights.

For all the details on this **PREMIUM⁺ service** please see www.kern-lab.com/premium+ or look at the weight you want in our online shop at www.kern-sohn.com





KERN SAFETY SETS

All the security you need!

“KERN Safety Sets” which have been specially developed, put together and contain the right test weights to test and monitor your balance. They each consist of a test weight for checking the sensitivity, i.e. the correct adjustment of your scale, and a small test weight for checking at the lower end of the weighing range, the so-called minimum sample weight. As an option, the “KERN Safety Set” has space for another test weight, for testing your balance at a weight which is relevant for you.

Useful accessories which have been selected to suit that particular “KERN Safety Set”, such as, for example, special gloves, tweezers, weight grips, brushes, etc., will assist you in handling your test weights properly. Stored in the practical protective case next to your balance, you can check and ensure the high precision of your balance at any time.

Just ask our test weight product specialist, they will be happy to recommend the right “KERN Safety Set” for your balance. You can also find the matching “KERN Safety Set” for each model on the Internet at www.kern-sohn.com



17



Product Specialist Test Weights

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Our KERN weight cases at a glance:



It's your choice!

To protect your test weights we can offer you an appropriate weight case. If there are no legal or normative specifications, then you have the choice between plastic, aluminium protected or wood. The available weight cases are shown as a symbol in the test weight tables on the following pages. This way you have all the materials, versions, sizes and prices at a glance, listed in a concise way.

It's so easy to order your suitable test weight



According to your safety requirements or the specifications of your QM system, you select the test weight with the appropriate weight value and the required tolerance (see page 186/187).

We offer many test weights in different designs, giving you complete freedom to decide which test weights you want to use for your application. It goes without saying that all our test weights comply with the OIML R111:2004 directive.

To protect your high-quality test equipment, we offer you cases in various designs. From low-priced plastic weight cases to aluminium protected weight cases to classic, high-quality wooden weight cases.

A DAkkS calibration certificate – the auditor's favourite! With this certificate you provide the standard-compliant proof of all important values of your test equipment and are on the safe side when operating and testing your measuring equipment.

1		2				3			4				
Weight	Tol +/- mg	Individual weights, compact shape		Individual weights, knob shape		Plastic box	Aluminium protected box		Wooden box	DAkkS certificate			
		KERN		KERN		KERN	KERN		KERN	KERN			
		€	€	€	€	€	€	€	€	€	€		
1 g	0,03	316-01	36,-	317-01	52,-	317-020-400	4,-	317-010-600	14,-	317-010-100	26,-	962-331	30,-
2 g	0,04	316-02	36,-	317-02	53,-	317-020-400	4,-	317-020-600	14,-	317-020-100	26,-	962-332	30,-
5 g	0,05	316-03	37,-	317-03	56,-	317-030-400	4,-	317-030-600	14,-	317-030-100	26,-	962-333	30,-
10 g	0,06	316-04	38,-	317-04	60,-	317-040-400	4,-	317-040-600	14,-	317-040-100	26,-	962-334	30,-
20 g	0,08	316-05	43,-	317-05	68,-	317-050-400	4,-	317-050-600	14,-	317-050-100	26,-	962-335	30,-
		316-06	46,-	317-06	73,-	317-060-400	4,-	317-060-600	14,-	317-060-100	26,-	962-336	30,-

1	2	3	4					
Weight	Knob shape in plastic case	Knob shape in aluminium protected case	Knob shape in wooden case	DAkkS certificate				
	KERN	KERN	KERN	KERN				
	€	€	€	€				
1 mg - 500 mg	338-22	143,-	338-226	183,-	962-450	110,-		
1 mg - 50 g	333-024	345,-	333-026	365,-	333-02	370,-	962-401	184,-
1 mg - 100 g	333-034	385,-	333-036	400,-	333-03	405,-	962-402	196,-
1 mg - 200 g	333-044	450,-	333-046	465,-	333-04	470,-	962-403	220,-
1 mg - 500 g	333-054	510,-	333-056	530,-	333-05	540,-	962-404	230,-
1 mg - 1 kg	333-064	630,-	333-066	650,-	333-06	660,-	962-405	240,-
1 mg - 2 kg	333-074	890,-	333-076	910,-	333-07	920,-	962-406	250,-

Selection of the appropriate test weight for your balance

A balance can never be more accurate than the test weight that is used to adjust it, it all depends on its tolerance. **The accuracy of the test weight should correspond to the readout [d] of the balance, or rather be more precise.**

Nominal weight value is shown in adjust mode "CAL" in the balance display. Given a choice, the heaviest weight is the most suitable for accurate measurement.

Once accuracy and nominal weight value are specified, the suitable test weight is selected according to the tolerances "Tol" of the individual accuracy classes E2 – M3, see column "Tol ± mg" at the respective weight and table at page 187.

Example:

Balance with weighing range [Max] 2000 g = 2 kg
and readout [d] = 0,01 g = 10 mg

- The accuracy of the required test weight is determined by readout [d]: max. tolerance ± 10 mg.
- Displayed weight size on "CAL" mode: 1000 g or 2000 g. The required test weight has a 2 kg weight size.
- Suitable test weights with ± 10 mg tolerance and 2 kg weight size, can be found in accuracy class F1. KERN-No 326-12 or KERN-No 327-12, see page 193.

Exception: analytical balances (readout [d] ≤ 0,1 mg): E1 test weights are recommended. Depending on the safety requirements, E2 test weights with a DAkkS calibration certificate will also be sufficient.

From finely turned to polished stainless steel – the right test weight for every situation



Test weight	Knob shape with lifting knob, polished stainless steel	Compact shape with carrying grip, polished stainless steel	Knob shape with lifting knob, polished stainless steel	ECO shape, polished stainless steel	Knob shape with lifting knob, finely turned stainless steel
Features	↓	↓	↓	↓	↓
Conforms to OIML:R111	yes	yes	yes	yes	yes
Available classes	E1, E2	E2	F1	F1	F2, M1
Upper surface	polished	polished	polished	polished	finely turned
Material	Stainless steel	Stainless steel	Stainless steel	Stainless steel	Stainless steel
Adjusting cavity	no	no	yes	yes, from 50 g, readjustment can only be carried out by KERN	yes, from 20 g
Marking (Milligram weights, generally none)	none	none	Nominal value, etched	Nominal value, etched	F2: Class + nominal value, etched; M1: Class + nominal value, adopted
Verification possible	yes (E2)	yes	yes	no	yes (M1)
Checking equipment for verification purposes	approved (E2)	approved	approved	approved	approved (M1)
Ideal as checking equipment in QM systems (e.g. ISO 9000 ff)	yes	yes	yes	yes	yes
Benefits	<ul style="list-style-type: none"> • High-quality test weight for analytical and precision balances • Highly-refined surface • Ideal shape of the top for good grip 	<ul style="list-style-type: none"> • Affordable test weight for analytical and precision balances • Highly refined surface 	<ul style="list-style-type: none"> • Ideal, high-quality test weight for precision balances • No visible adjustment chamber • High long-term stability • Ideal shape of the top for good grip 	<ul style="list-style-type: none"> • Affordable test weight for analytical and precision balances • Highly refined surface • Optimum shape of the top for good grip 	<ul style="list-style-type: none"> • Ideal test weight for commercial and industrial scales • Ideal shape of the top for good grip

Composition table, valid for all KERN test weight sets from 1 mg

Individual weights per set	1	2	2	5	10	20	20	50	100	200	200	500	1	2	2	5	10		
Test weight set	mg	mg	mg	mg	mg	mg	mg	mg	mg	mg	mg	mg	g	g	g	g	g		
1 mg-500 mg	Total weight												1,11 g						
1 mg-50 g													111,11 g						
1 mg-100 g													211,11 g						
1 mg-200 g													611,11 g						
1 mg-500 g													1.111,11 g						
1 mg-1 kg													2.111,11 g						
1 mg-2 kg													6.111,11 g						
1 mg-5 kg													11.111,11 g						
1 mg-10 kg													21.111,11 g						

The key points from the OIML norm R111:2004

OIML (Organisation Internationale de Métrologie Légale) has established the exact metrological requirements for weights in verified applications in approx. 100 states all over the world. The OIML recommendation R111 (2004 Edition) for weights relates to sizes 1 mg – 5000 kg. Statements are made on the accuracy, materials, geometric shape, marking and storage of the weights.

Error limits for weights of classes E1 to M3

The error limit classes are in fixed hierarchical levels in the proportion of 1:3, where E1 is the most accurate and M3 is the least accurate weight class. When testing weights with other weights, the correct test class is the next highest class.

Error limit classes (= tolerances)

The values given in the table below (tolerances ± ... mg) are the respective permitted fabrication tolerances. They are to be equal to the ► **measuring uncertainty** of the weight, if no ► **DAkkS calibration certificate** is available.

Conventional mass

The problem is the air buoyancy, which makes the weight appear lighter. In order to avoid this “distortion” in daily use, all weights are adjusted to the unit specifications as given in R111, e.g. it is accepted that: material density of the weights is 8000 kg/m³, air density is 1.2 kg/m³ and measuring temperature is 20 °C.

KERN test weights: Unless otherwise specified, they conform to OIML R111:2004 in every detail.

► *See the glossary, page 223–225*

Nominal value	OIML R111:2004 Maximum permissible errors for weights = permissible tolerances “Tol ± mg”						
	E1	E2	F1	F2	M1	M2	M3
1 mg	± 0,003 mg	± 0,006 mg	± 0,020 mg	± 0,06 mg	± 0,20 mg	-	-
2 mg	± 0,003 mg	± 0,006 mg	± 0,020 mg	± 0,06 mg	± 0,20 mg	-	-
5 mg	± 0,003 mg	± 0,006 mg	± 0,020 mg	± 0,06 mg	± 0,20 mg	-	-
10 mg	± 0,003 mg	± 0,008 mg	± 0,025 mg	± 0,08 mg	± 0,25 mg	-	-
20 mg	± 0,003 mg	± 0,010 mg	± 0,03 mg	± 0,10 mg	± 0,3 mg	-	-
50 mg	± 0,004 mg	± 0,012 mg	± 0,04 mg	± 0,12 mg	± 0,4 mg	-	-
100 mg	± 0,005 mg	± 0,016 mg	± 0,05 mg	± 0,16 mg	± 0,5 mg	± 1,6 mg	-
200 mg	± 0,006 mg	± 0,020 mg	± 0,06 mg	± 0,20 mg	± 0,6 mg	± 2,0 mg	-
500 mg	± 0,008 mg	± 0,025 mg	± 0,08 mg	± 0,25 mg	± 0,8 mg	± 2,5 mg	-
1 g	± 0,010 mg	± 0,03 mg	± 0,10 mg	± 0,3 mg	± 1,0 mg	± 3,0 mg	± 10 mg
2 g	± 0,012 mg	± 0,04 mg	± 0,12 mg	± 0,4 mg	± 1,2 mg	± 4,0 mg	± 12 mg
5 g	± 0,016 mg	± 0,05 mg	± 0,16 mg	± 0,5 mg	± 1,6 mg	± 5,0 mg	± 16 mg
10 g	± 0,020 mg	± 0,06 mg	± 0,20 mg	± 0,6 mg	± 2,0 mg	± 6,0 mg	± 20 mg
20 g	± 0,025 mg	± 0,08 mg	± 0,25 mg	± 0,8 mg	± 2,5 mg	± 8,0 mg	± 25 mg
50 g	± 0,03 mg	± 0,10 mg	± 0,3 mg	± 1,0 mg	± 3,0 mg	± 10 mg	± 30 mg
100 g	± 0,05 mg	± 0,16 mg	± 0,5 mg	± 1,6 mg	± 5,0 mg	± 16 mg	± 50 mg
200 g	± 0,10 mg	± 0,3 mg	± 1,0 mg	± 3,0 mg	± 10 mg	± 30 mg	± 100 mg
500 g	± 0,25 mg	± 0,8 mg	± 2,5 mg	± 8,0 mg	± 25 mg	± 80 mg	± 250 mg
1 kg	± 0,5 mg	± 1,6 mg	± 5,0 mg	± 16 mg	± 50 mg	± 160 mg	± 500 mg
2 kg	± 1,0 mg	± 3,0 mg	± 10 mg	± 30 mg	± 100 mg	± 300 mg	± 1 000 mg
5 kg	± 2,5 mg	± 8,0 mg	± 25 mg	± 80 mg	± 250 mg	± 800 mg	± 2 500 mg
10 kg	± 5,0 mg	± 16 mg	± 50 mg	± 160 mg	± 500 mg	± 1 600 mg	± 5 000 mg
20 kg	± 10 mg	± 30 mg	± 100 mg	± 300 mg	± 1 000 mg	± 3 000 mg	± 10 g
50 kg	± 25 mg	± 80 mg	± 250 mg	± 800 mg	± 2 500 mg	± 8 000 mg	± 25 g
100 kg	-	± 160 mg	± 500 mg	± 1 600 mg	± 5 000 mg	± 16 g	± 50 g
200 kg	-	± 300 mg	± 1 000 mg	± 3 000 mg	± 10 g	± 30 g	± 100 g
500 kg	-	± 800 mg	± 2 500 mg	± 8 000 mg	± 25 g	± 80 g	± 250 g
1 000 kg	-	± 1 600 mg	± 5 000 mg	± 16 g	± 50 g	± 160 g	± 500 g
2 000 kg	-	-	± 10 g	± 30 g	± 100 g	± 300 g	± 1 000 g
5 000 kg	-	-	± 25 g	± 80 g	± 250 g	± 800 g	± 2 500 g

Test weights and boxes

Class E1



Milligram weights, wire shape



Individual weights, knob shape



Wooden box, for milligram weights



Plastic box, lined,
for individual weights
≤ 50 g



Plastic box, lined,
for individual weights
≥ 100 g



Wooden box, lined,
for individual weights ≤ 500 g



Wooden box, lined,
for individual weights ≥ 1 kg



Milligram weight
set in plastic box
(308-42)



Milligram weight
set in aluminium
protected box,
lined (308-426)



Plastic case, lined,
for weight sets, compact shape/
knob shape



Aluminium protected case, lined,
for weight sets, knob shape



Wooden case, lined, for weight
sets, knob shape

Test weights and boxes

Class E1



Milligram weights, wire shape



Individual weights, knob shape



Wooden box, for milligram weights



Plastic box, lined,
for individual weights
 ≤ 50 g

Plastic box, lined,
for individual weights
 ≥ 100 g



Wooden box, lined,
for individual weights ≤ 500 g



Wooden box, lined,
for individual weights ≥ 1 kg



17 Milligram weight
set in plastic box
(308-42)

Milligram weight
set in aluminium
protected box,
lined (308-426)



Plastic case, lined,
for weight sets, compact shape/
knob shape



Aluminium protected case, lined,
for weight sets, knob shape






Wooden case, lined, for weight
sets, knob shape



Test weights class E1




Class E1 - Milligram weights, wire shape

Test weight material: stainless steel

Weight	Tol +/- mg	Milligram weight, wire shape	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate
			KERN 	KERN 	KERN 	KERN
1 mg	0,003	308-31	347-009-400	317-009-600	338-090-200	962-251
2 mg	0,003	308-32	347-009-400	317-009-600	338-090-200	962-252
5 mg	0,003	308-33	347-009-400	317-009-600	338-090-200	962-253
10 mg	0,003	308-34	347-009-400	317-009-600	338-090-200	962-254
20 mg	0,003	308-35	347-009-400	317-009-600	338-090-200	962-255
50 mg	0,004	308-36	347-009-400	317-009-600	338-090-200	962-256
100 mg	0,005	308-37	347-009-400	317-009-600	338-090-200	962-257
200 mg	0,006	308-38	347-009-400	317-009-600	338-090-200	962-258
500 mg	0,008	308-39	347-009-400	317-009-600	338-090-200	962-259

Class E1 - Individual weights, knob shape




Test weight material: stainless steel polished

Weight	Tol +/- mg	Individual weight, knob shape	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate Initial calibration*	DAkkS certificate Recalibration
			KERN 	€ KERN 	KERN 	KERN	KERN
1 g	0,010	307-01	317-020-400	317-010-600	317-010-100	963-231	962-231 R
2 g	0,012	307-02	317-020-400	317-020-600	317-020-100	963-232	962-232 R
5 g	0,016	307-03	317-030-400	317-030-600	317-030-100	963-233	962-233 R
10 g	0,020	307-04	317-040-400	317-040-600	317-040-100	963-234	962-234 R
20 g	0,025	307-05	317-050-400	317-050-600	317-050-100	963-235	962-235 R
50 g	0,030	307-06	317-060-400	317-060-600	317-060-100	963-236	962-236 R
100 g	0,050	307-07	317-070-400	317-070-600	317-070-100	963-237	962-237 R
200 g	0,100	307-08	317-080-400	317-080-600	317-080-100	963-238	962-238 R
500 g	0,250	307-09	317-090-400	317-090-600	317-090-100	963-239	962-239 R
1 kg	0,500	307-11	317-110-400	317-110-600	317-110-100	963-241	962-241 R
2 kg	1,000	307-12	317-120-400	317-120-600	317-120-100	963-242	962-242 R
5 kg	2,500	307-13	317-130-400	317-130-600	317-130-100	963-243	962-243 R
10 kg	5,000	307-14	317-140-400	317-140-600	317-140-100	963-244	962-244 R
20 kg	10,000	307-15	-	317-150-600	317-150-100	963-245	962-245 R
50 kg	25,000	307-16	-	317-160-600	317-160-100	963-246	962-246 R

* For E1 weights > 1g at the point of initial calibration, a volume determination will be carried out in accordance with OIML R111. When recalibrating, this is not required.

Class E1 - Weight sets, knob shape

Test weight material: stainless steel polished

Weight set	Knob shape in plastic case	Knob shape in aluminium protected case	Knob shape in wooden case	DAkkS certificate Initial calibration*	DAkkS certificate Recalibration
	KERN 	KERN 	KERN 	KERN	KERN
1 mg - 500 mg	308-42	308-426	-	962-250	962-250 R
1 mg - 50 g	303-024	303-026	303-02	963-201	962-201 R
1 mg - 100 g	303-034	303-036	303-03	963-202	962-202 R
1 mg - 200 g	303-044	303-046	303-04	963-203	962-203 R
1 mg - 500 g	303-054	303-056	303-05	963-204	962-204 R
1 mg - 1 kg	303-064	303-066	303-06	963-205	962-205 R
1 mg - 2 kg	303-074	303-076	303-07	963-206	962-206 R
1 mg - 5 kg	303-084	303-086	303-08	963-207	962-207 R
1 mg - 10 kg	-	303-096	303-09	963-208	962-208 R
1 g - 50 g	304-024	304-026	304-02	963-215	962-215 R
1 g - 100 g	304-034	304-036	304-03	963-216	962-216 R
1 g - 200 g	304-044	304-046	304-04	963-217	962-217 R
1 g - 500 g	304-054	304-056	304-05	963-218	962-218 R
1 g - 1 kg	304-064	304-066	304-06	963-219	962-219 R
1 g - 2 kg	304-074	304-076	304-07	963-220	962-220 R
1 g - 5 kg	304-084	304-086	304-08	963-221	962-221 R
1 g - 10 kg	-	304-096	304-09	963-222	962-222 R

Test weights and boxes

Class E2



Milligram weights, flat polygonal sheet



Individual weights, compact shape



Individual weights, knob shape



Plastic box, lined, for individual weights ≤ 50 g

Plastic box, lined, for individual weights ≥ 100 g



Aluminium protected box, lined, for individual weights



Wooden box, lined, for individual weights ≤ 500 g



Wooden box, lined, for individual weights ≥ 1 kg



Milligram weight set in plastic box (318-22)

Milligram weight set in aluminium protected box, lined (318-226)



Plastic case, lined, for weight sets, compact shape/knob shape



Aluminium protected case, lined, for weight sets, compact shape/knob shape






Wooden case, lined, for weight sets, compact shape/knob shape

Test weights class E2




Class E2 - Milligram weights, flat polygonal sheet

Test weight material: stainless steel

Weight	Tol +/- mg	Milligram weight, flat polygonal sheet	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate
		KERN				KERN
1 mg	0,006	318-01	347-009-400	317-009-600	338-090-200	962-351
2 mg	0,006	318-02	347-009-400	317-009-600	338-090-200	962-352
5 mg	0,006	318-03	347-009-400	317-009-600	338-090-200	962-353
10 mg	0,008	318-04	347-009-400	317-009-600	338-090-200	962-354
20 mg	0,010	318-05	347-009-400	317-009-600	338-090-200	962-355
50 mg	0,012	318-06	347-009-400	317-009-600	338-090-200	962-356
100 mg	0,016	318-07	347-009-400	317-009-600	338-090-200	962-357
200 mg	0,020	318-08	347-009-400	317-009-600	338-090-200	962-358
500 mg	0,025	318-09	347-009-400	317-009-600	338-090-200	962-359





Class E2 - Individual weights, compact shape or knob shape

Test weight material: stainless steel polished

Weight	Tol +/- mg	Individual weights, compact shape	Individual weights, knob shape	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate
		KERN	KERN				KERN
1 g	0,03	316-01	317-01	317-020-400	317-010-600	317-010-100	962-331
2 g	0,04	316-02	317-02	317-020-400	317-020-600	317-020-100	962-332
5 g	0,05	316-03	317-03	317-030-400	317-030-600	317-030-100	962-333
10 g	0,06	316-04	317-04	317-040-400	317-040-600	317-040-100	962-334
20 g	0,08	316-05	317-05	317-050-400	317-050-600	317-050-100	962-335
50 g	0,10	316-06	317-06	317-060-400	317-060-600	317-060-100	962-336
100 g	0,16	316-07	317-07	317-070-400	317-070-600	317-070-100	962-337
200 g	0,30	316-08	317-08	317-080-400	317-080-600	317-080-100	962-338
500 g	0,80	316-09	317-09	317-090-400	317-090-600	317-090-100	962-339
1 kg	1,60	316-11	317-11	317-110-400	317-110-600	317-110-100	962-341
2 kg	3,00	316-12	317-12	317-120-400	317-120-600	317-120-100	962-342
5 kg	8,00	316-13	317-13	317-130-400	317-130-600	317-130-100	962-343
10 kg	16,00	316-14	317-14	317-140-400	317-140-600	317-140-100	962-344
20 kg	30,00	-	317-15	-	317-150-600	317-150-100	962-345
50 kg	80,00	-	317-16	-	317-160-600	317-160-100	962-346

Class E2 - Weight sets, compact shape or knob shape

Test weight material: Milligram weights stainless steel, individual weights: polished stainless steel

Weight sets	Compact shape in plastic case	Knob shape in plastic case	Knob shape in aluminium protected case	Knob shape in wooden case	DAkkS certificate
	KERN 	£ KERN 	€ KERN 	KERN 	KERN
1 mg - 500 mg	318-22	-	318-226		962-350
1 mg - 50 g	-	313-024	313-026	313-02	962-301
1 mg - 100 g	-	313-034	313-036	313-03	962-302
1 mg - 200 g	-	313-044	313-046	313-04	962-303
1 mg - 500 g	-	313-054	313-056	313-05	962-304
1 mg - 1 kg	-	313-064	313-066	313-06	962-305
1 mg - 2 kg	-	313-074	313-076	313-07	962-306
1 mg - 5 kg	-	313-084	313-086	313-08	962-307
1 mg - 10 kg	-	-	313-096	313-09	962-308
1 g - 50 g	312-024	314-024	314-026	314-02	962-315
1 g - 100 g	312-034	314-034	314-036	314-03	962-316
1 g - 200 g	312-044	314-044	314-046	314-04	962-317
1 g - 500 g	312-054	314-054	314-056	314-05	962-318
1 g - 1 kg	312-064	314-064	314-066	314-06	962-319
1 g - 2 kg	312-074	314-074	314-076	314-07	962-320
1 g - 5 kg	312-084	314-084	314-086	314-08	962-321
1 g - 10 kg	-	-	314-096	314-09	962-322

Note

Our highly-accurate OIML test weights are also available as **Premium+ weights** for that extra level of safety. See all details page 183 or on www.kern-lab.com/premium+

Test weights and boxes

Class F1



Milligram weights,
flat polygonal sheet



Individual weights/
Weight sets,
ECO shape



Individual weights/
Weight sets,
knob shape



Test weights (10 – 50 kg),
polished stainless steel,
KERN 327-141 ff, optional:
Wooden box



Block weight,
polished stainless steel



Plastic box,
lined, for
individual
weights
≤ 200 g



Plastic box,
lined, for
individual
weights
≥ 500 g



Aluminium protected box, lined,
for individual weights



Wooden box, lined,
for individual weights ≤ 500 g



Wooden box, lined,
for individual weights ≥ 1 kg



Milligram weight
set in plastic box
(328-22)



Milligram weight
set in aluminium
protected box,
lined (328-226)



Plastic case, lined
for weight sets, ECO shape/
knob shape



Aluminium protected case, lined,
for weight sets ECO shape/
knob shape






Wooden case, lined,
for weight sets ECO shape/
knob shape

Test weights class F1




Class F1 · Milligram weights, flat polygonal sheet

Test weight material: stainless steel

Weight	Tol +/- mg	Milligram weight, flat polygonal sheet	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate
		KERN	KERN 	KERN 	KERN 	KERN
1 mg	0,020	328-01	347-009-400	317-009-600	338-090-200	962-451
2 mg	0,020	328-02	347-009-400	317-009-600	338-090-200	962-452
5 mg	0,020	328-03	347-009-400	317-009-600	338-090-200	962-453
10 mg	0,025	328-04	347-009-400	317-009-600	338-090-200	962-454
20 mg	0,03	328-05	347-009-400	317-009-600	338-090-200	962-455
50 mg	0,04	328-06	347-009-400	317-009-600	338-090-200	962-456
100 mg	0,05	328-07	347-009-400	317-009-600	338-090-200	962-457
200 mg	0,06	328-08	347-009-400	317-009-600	338-090-200	962-458
500 mg	0,08	328-09	347-009-400	317-009-600	338-090-200	962-459


Class F1 · Individual weights, ECO shape or knob shape

Test weight material: stainless steel polished

Weight	Tol +/- mg	Individual weight, ECO shape	Individual weight, knob shape	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate
		KERN	KERN	KERN 	KERN 	KERN 	KERN
1 g	0,10	326-01	327-01	347-030-400	317-010-600	317-010-100	962-431
2 g	0,12	326-02	327-02	347-030-400	317-020-600	317-020-100	962-432
5 g	0,16	326-03	327-03	347-030-400	317-030-600	317-030-100	962-433
10 g	0,20	326-04	327-04	347-050-400	317-040-600	317-040-100	962-434
20 g	0,25	326-05	327-05	347-050-400	317-050-600	317-050-100	962-435
50 g	0,30	326-06	327-06	347-070-400	317-060-600	317-060-100	962-436
100 g	0,50	326-07	327-07	347-070-400	317-070-600	317-070-100	962-437
200 g	1,00	326-08	327-08	347-080-400	317-080-600	317-080-100	962-438
500 g	2,50	326-09	327-09	347-090-400	317-090-600	317-090-100	962-439
1 kg	5,00	326-11	327-11	347-110-400	317-110-600	317-110-100	962-441
2 kg	10	326-12	327-12	347-120-400	317-120-600	317-120-100	962-442
5 kg	25	326-13	327-13	347-130-400	317-130-600	317-130-100	962-443
10 kg	50	326-14	327-14	347-140-400	317-140-600	317-140-100	962-444
20 kg	100	-	327-15	-	317-150-600	317-150-100	962-445
50 kg	250	-	327-16	-	317-160-600	317-160-100	962-446


Class F1 · Block weights

Block weight material: stainless steel polished

Weight	Tol +/- mg	Block weight	Aluminium protected case	DAkkS certificate
		KERN	KERN 	KERN
5 kg	25	326-36	346-060-600	962-443
10 kg	50	326-37	346-070-600	962-444
20 kg	100	326-38	346-080-600	962-445
50 kg	250	326-39	346-090-600	962-446

Class F1 · Test weights, stackable




Test weight material: stainless steel polished

Weight	Tol +/- mg	Test weight	Wooden case	DAkkS certificate
		KERN	KERN 	KERN
10 kg	50	327-141	337-141-100	962-444
20 kg	100	327-151	337-151-100	962-445
50 kg	250	327-161	337-161-100	962-446

Test weights class F1




Class F1 - Weight sets, ECO shape

Test weight material: Milligramm weights stainless steel, Individual weights: polished stainless steel

Weight sets	ECO shape in plastic case	ECO shape in aluminium protected case	ECO shape in wooden case	DAkkS certificate
	KERN 	KERN 	KERN 	KERN
1 mg - 500 mg	328-22	328-226	-	962-450
1 mg - 50 g	325-024	325-026	325-022	962-401
1 mg - 100 g	325-034	325-036	325-032	962-402
1 mg - 200 g	325-044	325-046	325-042	962-403
1 mg - 500 g	325-054	325-056	325-052	962-404
1 mg - 1 kg	325-064	325-066	325-062	962-405
1 mg - 2 kg	325-074	325-076	325-072	962-406
1 mg - 5 kg	325-084	325-086	325-082	962-407
1 mg - 10 kg	-	325-096	325-092	962-408
1 g - 50 g	326-024	326-026	326-022	962-415
1 g - 100 g	326-034	326-036	326-032	962-416
1 g - 200 g	326-044	326-046	326-042	962-417
1 g - 500 g	326-054	326-056	326-052	962-418
1 g - 1 kg	326-064	326-066	326-062	962-419
1 g - 2 kg	326-074	326-076	326-072	962-420
1 g - 5 kg	326-084	326-086	326-082	962-421
1 g - 10 kg	-	326-096	326-092	962-422

Class F1 - Weight sets, knob shape

Test weight material: Milligramm weights stainless steel, Individual weights: polished stainless steel

Weight sets	Knob shape in plastic case	Knob shape in aluminium protected case	Knob shape in wooden case	DAkkS certificate
	KERN 	KERN 	KERN 	KERN
1 mg - 500 mg	328-22	328-226	-	962-450
1 mg - 50 g	323-024	323-026	323-02	962-401
1 mg - 100 g	323-034	323-036	323-03	962-402
1 mg - 200 g	323-044	323-046	323-04	962-403
1 mg - 500 g	323-054	323-056	323-05	962-404
1 mg - 1 kg	323-064	323-066	323-06	962-405
1 mg - 2 kg	323-074	323-076	323-07	962-406
1 mg - 5 kg	323-084	323-086	323-08	962-407
1 mg - 10 kg	-	323-096	323-09	962-408
1 g - 50 g	324-024	324-026	324-02	962-415
1 g - 100 g	324-034	324-036	324-03	962-416
1 g - 200 g	324-044	324-046	324-04	962-417
1 g - 500 g	324-054	324-056	324-05	962-418
1 g - 1 kg	324-064	324-066	324-06	962-419
1 g - 2 kg	324-074	324-076	324-07	962-420
1 g - 5 kg	324-084	324-086	324-08	962-421
1 g - 10 kg	-	324-096	324-09	962-422

Test weights and boxes

Class M1



Milligram weights, flat polygonal sheet



Individual weights/weight sets, knob shape, finely turned stainless steel



Hook weights, finely turned stainless steel



Slotted weights, finely turned stainless steel



Plastic box, for individual weights ≤ 200 g, for hook weights and slotted weights ≤ 50 g



Plastic box, lined, for individual weights ≥ 500 g, for hook weights and slotted weights ≥ 100 g



Aluminium protected box, lined, for individual weights



Wooden box, not lined, for individual weights ≤ 500 g



Wooden box, not lined, for individual weights ≥ 1 kg



Milligram weight set in plastic box (348-22)



Milligram weight set in aluminium protected box, lined (348-226)



Plastic case, lined, for weight sets, knob shape, finely turned stainless steel



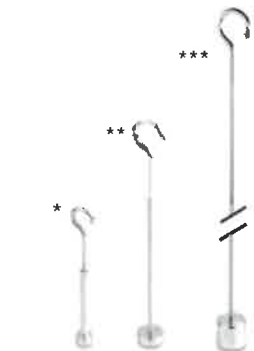
Aluminium protected case, lined, for weight sets, knob shape, finely turned stainless steel



Wooden case, for weight sets, knob shape, finely turned stainless steel



Test weights (10–50 kg), finely turned stainless steel KERN 347-141 ff, optional: Wooden box



Beam bars, for fixing slotted weights, aluminium or finely turned stainless steel
* | ** | *** see page 201






Block weights, lacquered cast iron/stainless steel glass bead blasted, optional: Aluminium protected case, lined



Test weights class M1




Class M1 - Milligram weights, flat polygonal sheet

Test weight material: stainless steel

Weight	Tol +/- mg	Milligram weight, flat polygonal sheet	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate
		KERN	KERN 	KERN 	KERN 	KERN
1 mg	0,20	348-01	347-009-400	317-009-600	338-090-200	962-651
2 mg	0,20	348-02	347-009-400	317-009-600	338-090-200	962-652
5 mg	0,20	348-03	347-009-400	317-009-600	338-090-200	962-653
10 mg	0,25	348-04	347-009-400	317-009-600	338-090-200	962-654
20 mg	0,30	348-05	347-009-400	317-009-600	338-090-200	962-655
50 mg	0,40	348-06	347-009-400	317-009-600	338-090-200	962-656
100 mg	0,50	348-07	347-009-400	317-009-600	338-090-200	962-657
200 mg	0,60	348-08	347-009-400	317-009-600	338-090-200	962-658
500 mg	0,80	348-09	347-009-400	317-009-600	338-090-200	962-659


Class M1 - Individual weights, knob shape

Test weights material: stainless steel

Weight	Tol +/- mg	Individual weight	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate
		KERN	KERN 	KERN 	KERN 	KERN
1 g	1,0	347-01	347-030-400	317-010-600	337-010-200	962-631
2 g	1,2	347-02	347-030-400	317-020-600	337-020-200	962-632
5 g	1,6	347-03	347-030-400	317-030-600	337-030-200	962-633
10 g	2,0	347-04	347-050-400	317-040-600	337-040-200	962-634
20 g	2,5	347-05	347-050-400	317-050-600	337-050-200	962-635
50 g	3,0	347-06	347-070-400	317-060-600	337-060-200	962-636
100 g	5,0	347-07	347-070-400	317-070-600	337-070-200	962-637
200 g	10	347-08	347-080-400	317-080-600	337-080-200	962-638
500 g	25	347-09	347-090-400	317-090-600	337-090-200	962-639
1 kg	50	347-11	347-110-400	317-110-600	337-110-200	962-641
2 kg	100	347-12	347-120-400	317-120-600	337-120-200	962-642
5 kg	250	347-13	347-130-400	317-130-600	337-130-200	962-643
10 kg	500	347-14	347-140-400	317-140-600	337-140-200	962-644


Class M1 - Block weights

Block weight material: lacquered cast iron, surface and edges machined or unmachined (ECO)

Weight	Tol +/- g	Block weight	ECO Block weight	Aluminium protected case	DAkkS certificate
		KERN	KERN	KERN 	KERN
5 kg	0,25	346-86	346-76	346-060-600	962-643
10 kg	0,50	346-87	346-77	346-070-600	962-644
20 kg	1,00	346-88	346-78	346-080-600	962-645
50 kg	2,50	346-89	346-79	346-090-600	962-646

Class M1 - Block weights


Block weight material: stainless steel glass bead blasted

Weight	Tol +/- g	Block weight	Aluminium protected case	DAkkS certificate
		KERN	KERN 	KERN
5 kg	0,25	346-06	346-060-600	962-643
10 kg	0,50	346-07	346-070-600	962-644
20 kg	1,00	346-08	346-080-600	962-645
50 kg	2,50	346-09	346-090-600	962-646

Test weights class M1

Class M1 - Test weights, stackable

Test weight material: finely turned stainless steel

Weight	Tol +/- g	Test weight	Wooden box	DAkkS certificate
		KERN	KERN 	KERN
10 kg	0,5	347-141	337-141-200	962-644
20 kg	1,0	347-151	337-151-200	962-645
50 kg	2,5	347-161	337-161-200	962-646

Class M1 - Heavy duty weights, stackable

Heavy duty weight material: lacquered cast iron

Designed to be lifted with forklift trucks or cranes, delivery time is approx. 6-8 weeks

Dimensions: see internet on www.kern-sohn.com

Weight	Tol +/- g	Heavy duty weight	DAkkS certificate
		KERN	KERN
100 kg	5	346-81	962-691
200 kg	10	346-82	962-692
500 kg	25	346-83	962-693
1000 kg	50	346-84	962-694
2000 kg	100	346-85	962-695






Note

We also offer a large range of heavy-duty weights in other materials, (e.g. stainless steel) and in other forms (e.g. discs) or individual weight containers, please ask for details.

Class M1 - Weight sets, knob shape

Test weight material: Milligram weights stainless steel, individual weights finely turned stainless steel

Weight	Knob shape, in plastic case	Knob shape, in aluminium protected case	Knob shape, in wooden case	DAkkS certificate
	KERN 	KERN 	KERN 	KERN
1 mg - 500 mg	348-22	348-226	-	962-650
1 mg - 50 g	343-024	343-026	343-02	962-601
1 mg - 100 g	343-034	343-036	343-03	962-602
1 mg - 200 g	343-044	343-046	343-04	962-603
1 mg - 500 g	343-054	343-056	343-05	962-604
1 mg - 1 kg	343-064	343-066	343-06	962-605
1 mg - 2 kg	343-074	343-076	343-07	962-606
1 mg - 5 kg	343-084	343-086	343-08	962-607
1 mg - 10 kg	-	343-096	343-09	962-608
1 g - 50 g	344-024	344-026	344-02	962-615
1 g - 100 g	344-034	344-036	344-03	962-616
1 g - 200 g	344-044	344-046	344-04	962-617
1 g - 500 g	344-054	344-056	344-05	962-618
1 g - 1 kg	344-064	344-066	344-06	962-619
1 g - 2 kg	344-074	344-076	344-07	962-620
1 g - 5 kg	344-084	344-086	344-08	962-621
1 g - 10 kg	-	344-096	344-09	962-622